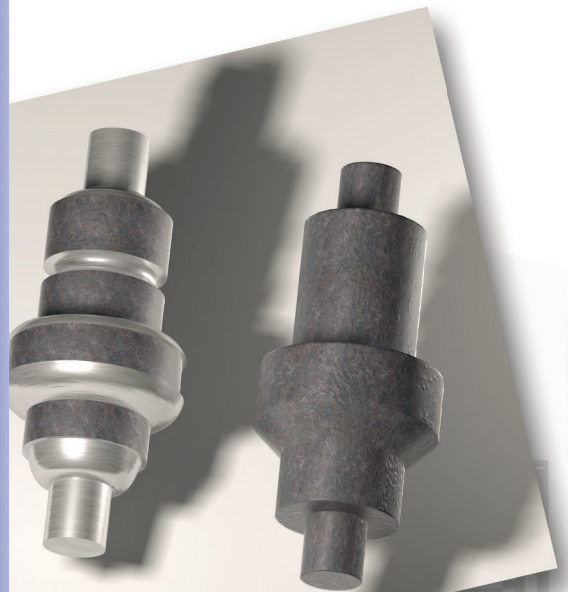




*CNC-controlled automatic lathe
for second operation*



*The tc20 model, twice as
successful when turned.*

*Fast – precise – variable,
that is what matters!*

tc 20

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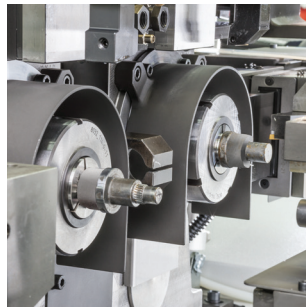
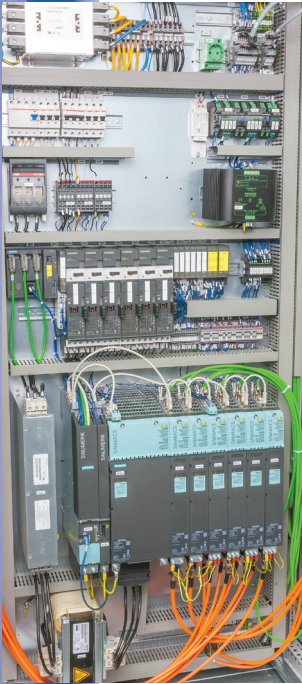
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tc 20

technical data

CNC-controlled automatic lathe for second operation machining



The modular construction system allows the integration of many other tools and instruments from the AUDREMA® range. It also enables the use of a wide variety of feed systems and their accessories.



More productivity and efficiency: **AUDREMA® tc20** Rotating or non-rotating the workpieces to the second main spindle expands the possibilities of our recent innovation. A second feed system allows for parallel feeding and machining of the same product. Double the benefit using a small machine footprint – a concept that pays off. The new series **tc20** relies on the modular system of our AUDREMA® series.

- Loading/unloading times with collet chuck of approx. 0.8 sec. to approx. 1.5 sec.
- Loading/unloading times with self centering chuck < 2 sec.
- Output of up to 35 units/minute
Up to 70 units/minute in parallel operation
- Siemens control 840D SL
- Tool slides radial / axial
- Optional cross hole unit
- Optional drill slide
- Main spindle motors of up to 7 kW
- C-axes
- Extensive feed technology for: fasteners, washers, rollers, pins; headless parts etc.
orientation identification and orientation change possible while feeding
- Multiple clamping options offered
- Standard workpiece length for collet chuck up to 140 mm
(120 mm shaft length / 20 mm head height)
- Standard parts diameter for collet chuck up to 30 mm
(Variants available on request)
- Rotating or non-rotating modes available
(Two-sided machining)
Double feed (Two-spindle parallel operation)



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